



DATE : 93/10/22
REF : MKR/64/IM

Adithya Ananth
Senior Area Specialist
PERNAWELD
359/1, Hosur Road
Below UCO Bank
Koramangala
BANGALORE - 560 075

Dear Adithya,

We have been users of 'MAGNA' electrodes since the last few years and we have used them "successfully", sparingly though on critical maintenance welding application. To recapitulate a few of the applicaitons :

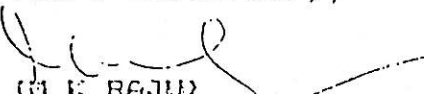
Equipment	Application	No. of rods
NH 22 lathe	Head stock secondary spindle shaft - reconditioned and machined later.	303 - 6 rods
Impeller (cast Iron)	Cracked bore gouged with MAGNA 100, welded with MAGNA 770.	770- 3 rods 100- 1 rod
1675 Kirloskar Lathe	Gear shifter holes reconditioned	770 - 2 rods
Esab CO2 welding	Roller support Bracket of wire Feeder.	55 - 1 rod

We would like to reiterate all these applications which required very few MAGNA rods are working absolutely fine since the last 2-3 years.

We are extremely happy with the performance and MAGNA electrodes have been standardised in our plant.

Thanking you,

Yours faithfully,


(M K RAJU)
Manager - Maintenance



I.T.C. LIMITED

PULKESHINAGAR P O BANGALORE 560005
TELEPHONE 576661/10 TELEGRAMS POWHATTAN TELEX 295 ITCO BG

INDIA TOBACCO DIVISION

BL/425

December 24, 1991

Mr. Sunil V. Rao,
Regional Manager,
PERMAWELD,
250/1 Hosur Road, (Below UCO Bank),
Koramangala,
BANGALORE 560034

Dear Mr. Rao,

We have been using your MAGNA ELECTRODES - 303, 770, 100, 390, 405, 305, 75F, 77F AND 55 since the last few years and we are pleased to inform you that we are thoroughly satisfied with the performance of them. These are always necessary for us to ensure CONTINUOUS PRODUCTION without breakdowns and DOWNTIME.

Just to recapitulate a few instances where we have used your electrodes successfully without having to REPLACE costly equipments and parts. These are :

MAGNA 303 :

- * Structure Welding of 3 Tier Leg Vibrators
- * Counter weight of VOV Conveyors
- * Stainless steel Troughs of VOV Conveyors
- * IN-SITU Welding of Doffer shafts of Product Bins

MAGNA 100

Some time back, we had a serious problem dismantling the cutter drum shaft of our K.T.C. machine. The bearing had siezed and could not be removed from the shaft. MAGNA 100, your chamfering electrode came in very handy and we were really surprised to see the ease with which the inner race of bearings were gouged out without any damage to the shaft which was put into use again. Otherwise the shaft would have had to be IMPORTED.